#### Company Profile



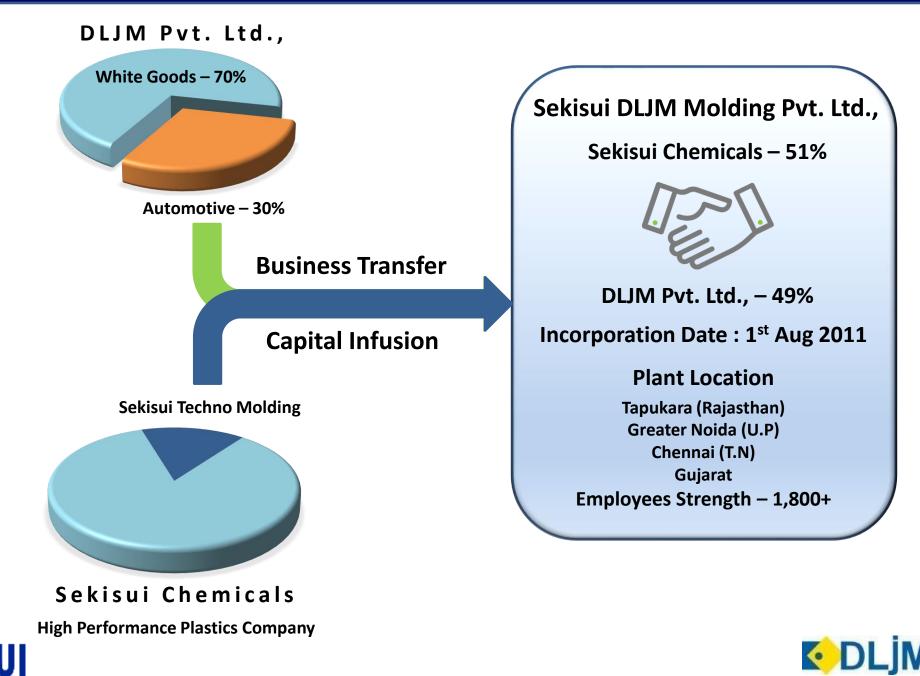






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#### Sekisui Chemical Co., Ltd. - Overview

Global operations with over 200 companies with Annual Turnover of over 13 Bn. USD.

33% of total contribution from HPP group

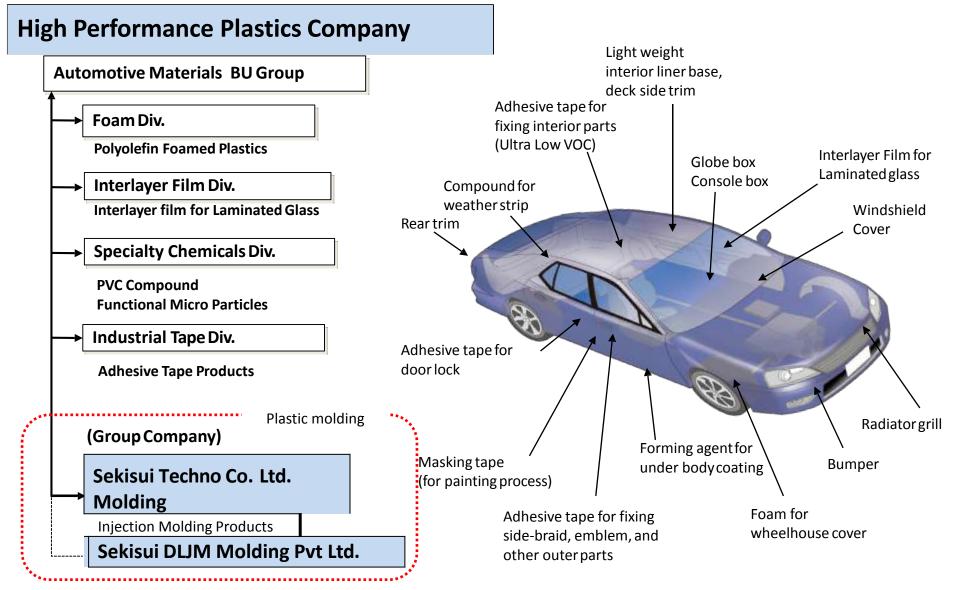




1.Automotive plastic components 2.Foaming material for automotive interiors 3.Interlayer film for automotive laminated glass 4.Blood coagulation analyzers 5.Cholesterol diagnostic reagents 6.Double-sided tapes 7.Conductive fine particles 8.Thermal expansion fire-resistant materials 9.Chlorinated polyvinyl chloride (CPVC) resin compound

# SEKISUI

# 📀 DL İM 📀



# SEKISUI



#### Established : 1962 Annual Turnover: 120 Mil. USD



#### **Technologies :**

- Gas Injection
- Metal Replacement
- Foam Injection
- Vibration Welding
- Sandwich Molding
- > In Mold Decoration

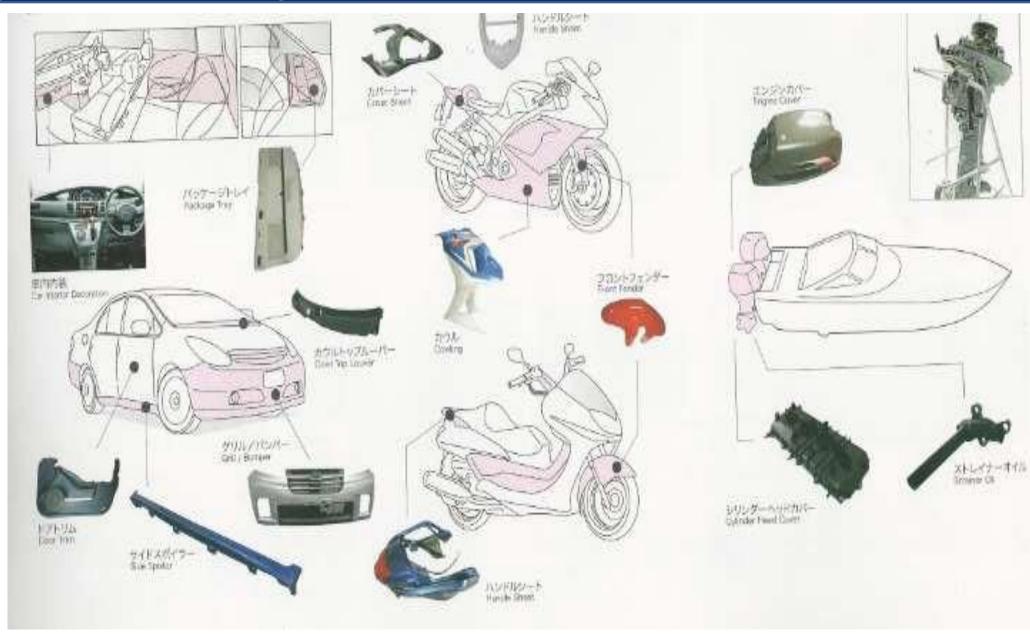


SEKISUI





#### Sekisui Techno Molding: Automotive Product



# SEKISUI

# 📀 DL j M 📀

#### **4W Production parts**

#### SEKISUI







# Established : 1984 Annual Turnover: 88 Mil. USD

Noida-Phase II	Tapukara Plant	Tronica Plant	Noida Sec 85	Noida Plant 2
<ul> <li>Area : 9400 SQM</li> <li>Covered Area: 5250 SQM</li> <li>Set up in 1997</li> <li>IMM M/C - 26</li> <li>PU Paint Shop</li> <li>Tool Room</li> <li>Assy. Lines for SF &amp; FG</li> <li>Printing Technologies</li> <li>Hot Stamping, etc.</li> </ul>	<ul> <li>Area : 8500 SQM</li> <li>Covered Area: 7500 SQM</li> <li>Set up in 2008</li> <li>IMM M/C - 10</li> <li>Blow Molding- 40 Ltr.</li> <li>Assy. Lines for Semi- Finished and FG.</li> <li>Hot Plate</li> <li>Spin Welding</li> </ul>	<ul> <li>Area : 4600 SQM</li> <li>Covered Area: 2184 SQM</li> <li>Set up in 2009</li> <li>IMM M/C - 34</li> <li>3 Blow Moulding.</li> <li>Assy. Lines</li> <li>Hot Stamping</li> <li>Maint. Tool Room</li> </ul>	<ul> <li>Area : 2100 SQM</li> <li>Covered Area: 1450 SQM</li> <li>Set up in 2018</li> <li>IMM M/C - 22</li> <li>Assy. lines</li> </ul>	<ul> <li>Area : 13000 SQM</li> <li>Covered Area: 10600 SQM</li> <li>Set up in 2019</li> <li>IMM M/C - 21</li> <li>Capacity : 250T - 1800T</li> <li>Assembly lines</li> <li>Laser, Punching, Bending &amp; Pneumatic Press for S.Metal</li> <li>Maint. Tool Room</li> </ul>

Washing M/c parts, Refrigerator parts, A/C parts, Microwave parts, Electrical parts, JCB-Cabin parts (India & UK), Water Purifier parts, Trash Bins, Home ware products, Air Cooler, Kitchen Chimney, Gas Hobs, Sanitary ware parts, Electric Switchgear Parts, Fan blade parts, Mobile Phone parts, MSIL OE & Accessory parts.

> Somany Home Innovation Limited



(°L-)

LG SAMSUNG

HAVEL



Appliance



Railway & Construction





Electrical

Others













#### **Company Overview**

Company	/ Name
Company	

- MANUFACTURING
- PRODUCT LINES
- HEAD OFFICE
- ESTABLISHED
- PRESIDENT / CEO
- SHARE CAPITAL
- SHARE HOLDERS
- NUMBER OF EMPLOYEES
- ANNUAL TURNOVER FY 2021-22
- MAIN BANK
- MAIN CLIENTS

SEKISUI

#### SEKISUI DLJM Molding Pvt. Ltd.

- Precision Thermoplastic Injection Molded, Painted & Plated Products
- Automotive Parts
- 889, Udyog Vihar, Phase I,
- Gurugram, Haryana, India.
- 1<sup>ST</sup> August 2011
- Mr. Hirokazu Kinoshita (CEO)
- Mr. Dev Jain (COO)
- 41.78 Cr (INR)
- Sekisui Techno Molding Co., Japan & DLJM, India
- 1800 No's
- 1-22 USD 54 Million
  - MUFG
  - Renault Nissan, PSA, MG, Yamaha, Honda, Suzuki, Hero Electric.
  - SEOYON E HWA, LS Auto, SL Lumax, Denso, Marelli, Mikuni, Donaldson, AISIN, Minda, ITW, MATE, Valeo, Magna, Autoliv, TS-Tech.







#### **SEKISUI DLJM JV - PAN India Plant Locations**

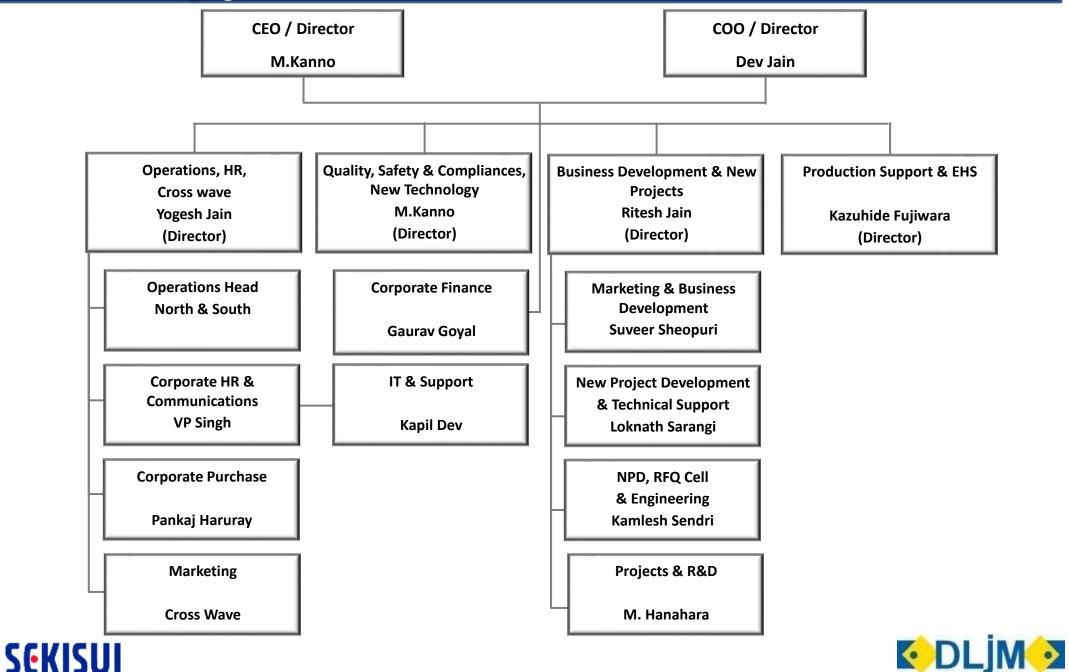


#### Sekisui DLJM Esteemed Customers





#### Sekisui DLJM – Organization Structure



#### Sekisui DLJM Journey

# Journey of the Decade 2011 - 2022



Sekisui **DLIM JV** formed in Aug 1st, 2011

2011

SEKISUI



Molding

Plant

Setup.

2012

Taikisha make PU Tapukara Paint Shop Rajasthan

2013

Setup in Greater Noida Plant IYM



Setup of SEKISUI DLIM Chennai Plant 1 & commencem ent of production of Injection Molding for

2015



Installation of Tai ki sha **PU Paint** Shop in Chennai Plant 1. Increased Foot print in 4 Wheeler Industry

2016



**Chennai Plant** 2 & Greater Noida Plant 2 Started

4 Wheeler Bz awarded from **Renault Nissan** 

2018



**Chrome Plating** on Plastic Components started in **Chennai Plant 2** & PSA Trims Part Business Awarded. AISIN.

Valeo, KML, Minda, Magnetti **Marelli Business** 

Awarded

IATF CERTIFIED

2019

Minda Corp

PSA, MG, LS Auto, Seoyon E HWA, SL Lumax, MATE Business Awarded For CH

SOP in 2021 &

Cust added Roki,

Minda Kyoraku,

Hero Electric Business

Awarded For GN

IATF CERTIFIED

2021

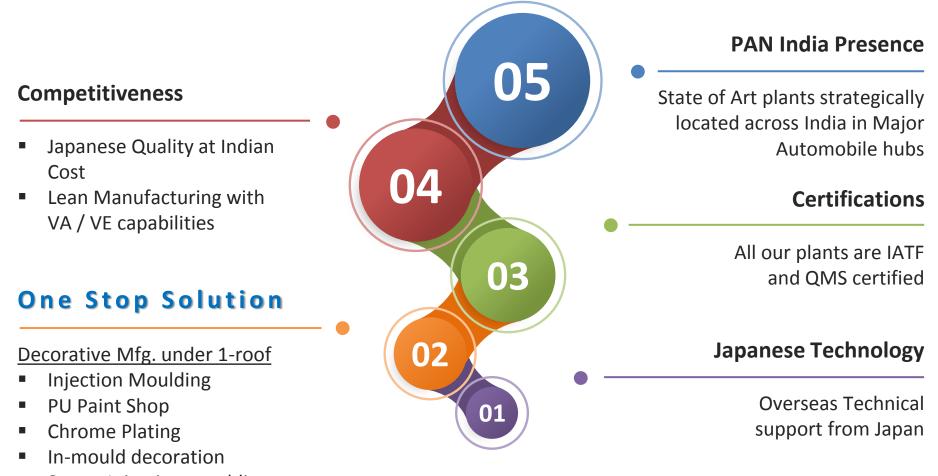


Introduction of IMD Moulding in Greater Noida Plant

New Injection **Moulding Shop** with 2K **Moulding** Paint Shop, Airvent Assy SOP in 2022.

2022

# **Advantages with Sekisui DLJM**



OL

- Steam Injection moulding
- Sub-system Assy

# SEKISU

Sales Value in Mn. USD







#### SEKISUI DLJM Plants - North







Location : Gr Noida

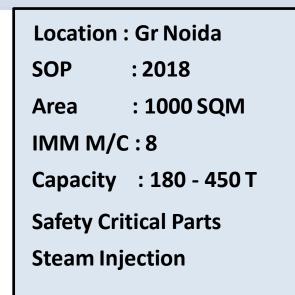
- SOP : 2011
- Area : 8400 SQM

IMM M/C:21

Capacity : 100 - 1000T

Gas Assist Injection Moulding

**PU Paint Shop** 



Location : Tapukara, Raj			
SOP	: 2012		
Area	: 15200 SQM		
IMM M/C :23			
Capacity	: 200 - 1800 T		
U/s Welding			
Manifold Parts			

OLjM







#### **SEKISUI DLJM Plants**







Location	: Chennal, TN
SOP	: 2015
Area	: 16000 SQM
IMM M/O	: 28
<b>.</b> .	

Capacity : 100 - 1000T

**Gas Assist Injection** 

Molding

SEKISUI

**PU Paint Shop** 



Location	: Gujarat
SOP	: 2020
Plot Area	: 75000 SQM
IMM M/C	:48
[Currently	10 m/c]
Capacity	: 250 - 1400T
	al Tool Room
(Ph-2)	
<b>PU</b> Paintin	g (Ph-2)







#### PU Paint Shop

- Technology : Tai Ki Sha, Japan
- Feature : 3 Coat, 1 Bake Line
- Elevated Paint Shop
- Four Stage Pre-Treatment
- Overhead Conveyor Type in Gr. Noida
   Window size : 1100 X 600 X 600 (mm)
- Overhead Conveyor Type in Chennai 1
   Window size : 1100 X 680 X 680 (mm)
- Flatbed Conveyor Type in Chennai 2
   Window size : 1400 X 500 X 1200 (mm)
   Provisions of Robots in Booth

#### **Specialization**

- Airbag Cover Painting
- Steering Garnish Painting
- Exterior Parts Painting
- Interior Parts Painting
- Hi-Gloss & Matte Finish
- Radiator Grills
- Appliques, Door Handles, BSM, BCP, Etc.,
- Wheel Rim Cover





OL

#### **Chrome Plating Plant - Chennai**

Technical Alliance : Shinkosya, Japan

Leader in ABS Chrome plating in Japan & Mexico

- Plant setup : Growell, Germany
- Chemistry : Atotech, Germany
- ETP WRC ZLD : SIMA, Haryana
- Filters : Hendor, Netherlands
- Rectifiers : SanRex, Japan
- Tank size : 2700 X 1700 X 600 (mm)
- Plating Window : 2300 X 1300 X 350 (mm)

#### Type of Finishes: (Cr3 & Cr6)

- Bright Chrome (Mirror Finish)
- Satin Chrome (Matte Finish)
- Dark Chrome (Black Finish)

#### **Polymers for Plating:**

ABS

SEKISUI

PC + ABS







#### **Design Development & Technology**

R&D Man Power : 200+ Engineers

(India : 45 / Japan : 155)

Product design, Mold design, Mold flow, 3D Scanning

#### Design & Analysis Equipment:

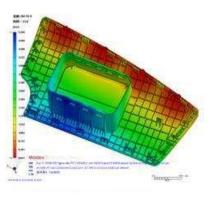
- Unigraphics NX11 3 Seats (India)
- Autocad (India)
- 3D Software Geomagic
- 🛑 Catia (Japan)
- 🛑 ESPRI (Japan)
- CAE (Japan)

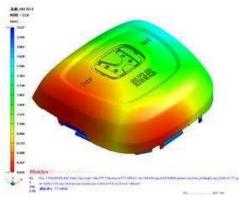
#### **Quality Assurance:**

- CMM, VMM, UTM
- CASS Test Equipment
- Thermal Cycle Test Equipment, Muffle Furnace
- Gloss Meter, DFT Meter, Anemo Meter
- Plating Lab
- Polymer Testing Lab
- DOJO Training Room











Siemens PLM Software

Version 11.0 ©2016 Siemens Product Lifecycle Management Software Inc.



#### **Quality Assurance & Value Added Services**



#### **ULTRASONIC & VIBRATION WELDING**



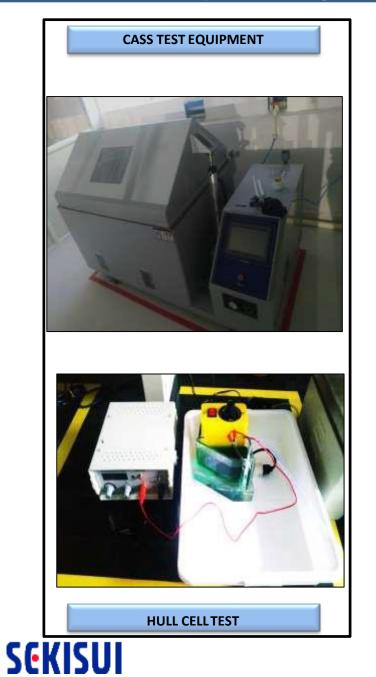


#### **GAS & STEAM INJECTION**



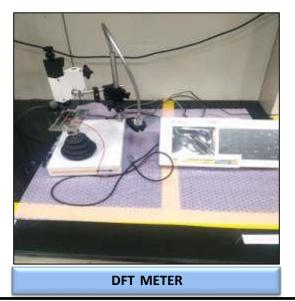


#### Product Reliability & Testing Facility



THERMAL CYCLE TESTING EQUIPMENT



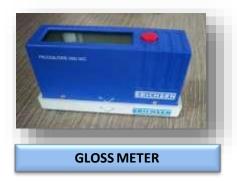




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#### Testing Equipment, Plating Quality Lab & Safety, Critical Parts



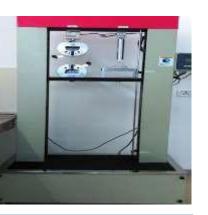




SEKISUI



MUFFLE FURNACE



UTM



**CMM FARO ARM** 







#### Test Lab



POLYMER TEST LAB









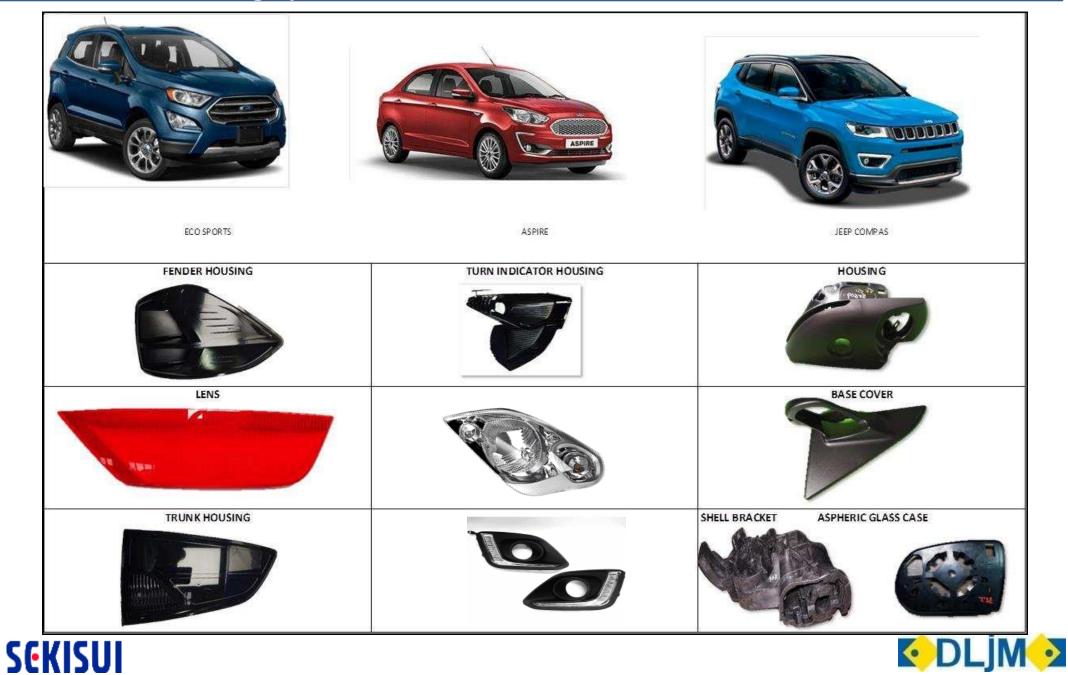
#### Present Product Category – 4W



SEKISUI



### Present Product Category – 4W



#### Products – Two Wheeler - Motorcycle

	COVER TANK SIDE 1	COVER TANK SIDE 2	COVER TOP	GUIDE AIR ASSY 1
	GUIDE AIR ASSY 2	COVER OUTER ASSY 1	COVER OUTER ASSY 2	
	FENDER FRONT	FENDER REAR	WINDOW FRONT ASSY	MANIFOLD
			6.7.7	
	PLUG STRAIGHT SCREW	AIR SHROUD ASSY	PROTECTOR CHAIN 04M (21CF214700)	GUIDE STOPPER
CCVI				
SEKI				

•

#### Products – Two Wheeler - Scooter



#### Present Product Category – 4W







#### Present Product Category



# SEKISUI



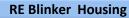
#### **Existing Chrome Plated Parts**













Model –K (MG Motors)

INTERNET

INSIDE

Model –K (MG Motors)



SYMBOL MARK – BA, IB, GS, HCI PROJECT













BRIGHT CHROME TAILGATE GARNISH





#### Painted Parts Of BI3, SU2I, QY







BI3 FOG LAMP LH

**BI3 SPOILER GARNISH LH** 



**BI3 FOGLAMP RH** 

**BI3 SPOILER GARNISH RH** 



SU2I QUARTER FIXED PILLAR LH



SU2I QUARTER FIXED PILLAR RH





#### Painted Parts Of BI3, SU2I, QY







QY FRONT LH RH





QY REAR LH RH



BI3 BACK PANEL (PLATING+PAINTING)





#### **Painted Parts – Grills & Trim Parts**





B515 ICA PLATED GRILL SURROUND WITH INSERTS & PAINTED BASE

RADIATOR GRILL





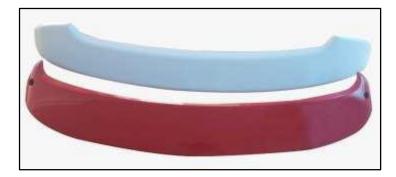
B515 ICA PAINTED GRILL SURROUND



RT64 PAINTED GRILL



#### **SEDM Capabilities - Painted Parts**



BACK DOOR-SPOILER



WHEEL RIM COVERS





DOOR WISERS

BODY SIDE MOULDING - FRONT & REAR



# SEKISUI

#### **Air Vent Assy Module**





Side Air Vent with Chrome Plated Bezel





**Center Air Vent - Plated** 

SEKISUI

**Center Air Vent - Painted** 

#### **Advanced Warning Triangle**



#### **In-mold Decoration**





#### Satin Chrome



**Cap Button** 



Skirt Upper



**NX4e Steering Bezel** 

#### **Steam Injection Moulding**

The concept involves bringing the mold cavity surface temperature close to the plastic melt temperature to improve the component surface aesthetics. In the RTC process, the mold is heated by flowing steam through channels located close to the cavity surface. Steam is replaced with chilled water in the same mold channels to cool the mold.

#### **Advantages**

- Surface Weld Line Elimination
- Elimination of Painting on Product
- Improved production efficiency
- Improved Product finish with Mirror like effect
- Reduced Stress in moulding to reduce distortion







Lower Garnish

Garnish with Switch LH & RH





Garnish without Switch LH & RH

#### **Black Chrome**

- Unique Appearance
- **High reflectivity of Chrome with depth effect**





#### VA / VE done with OEM's

- Weight reduction from Metal to Plastic Conversion
- Engineered by SEDM
- Cost Savings of approx. 20% ~ 25%
- Raw Material PA GF





Plastic Cylinder Head Cover

SEKISUI

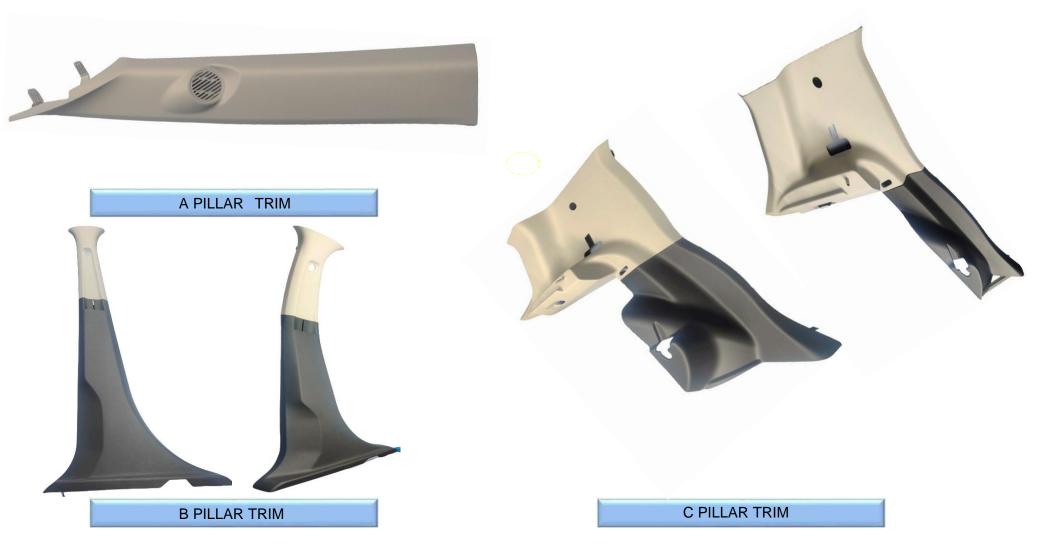




Plastic Intake Manifold, Plug & Guide Stopper



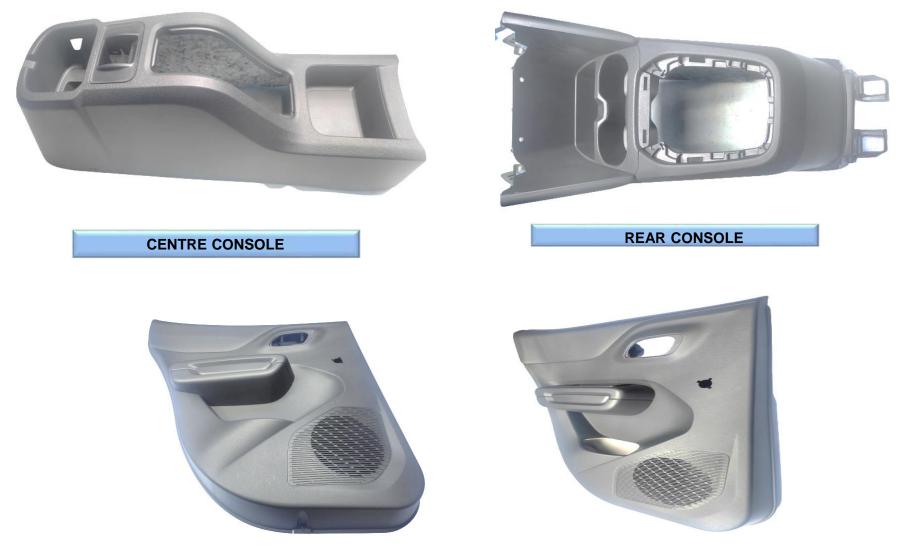
# **Developed Parts Such as Door Trims. Pillar Trims & Console :**







# **Developed Parts Such as Door Trims. Pillar Trims & Console :**





DOOR TRIM





SEKISUI







#### Sekisui DLJM – Certifications & Ratings



- IATF 16949 : 2016 First Edition
- ISO 14001 : 2015
- ISO 45001 : 2

**SEKISUI** 

: 2018



- D&B DUNS : 65-062-0755
- CRISIL : A- / Stable



# धन्यवाद நன் றி Thank you ありがとうございます Merci



